



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4166-1
Job Sheet 203049



Part No: D4166-1

Job Qty: 12 pcs

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/19

Job Tracking No:

Due Date: 12/5/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.10.05 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time		
100	Purchasing	12 pcs	12/5/19	12/5/19	0.00	0.00	Purchasing - 1		NOV 19 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	12 pcs	12/5/19	12/5/19	0.00	0.00	Packaging 2 - 1 - B4B		NOV 19 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

Container No: S233023

Part: D4166 – 1

Job No: 203049

Serial No/Batch: S233023

Revision:

Inspector:

Exp Date: 11/19/2020

Instructions: Various STC's

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Date: 11/19/19

Plex 11/8/19 7:19 AM Dart.lajeunesse.mar



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S233023



Part: D4166-1

Job No: 203049

Serial No/Batch: S233023

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/19/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	12 pcs	12/5/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	DAS 40 DEC 12 2019 9-89
					QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	12 pcs	12/5/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	DAS 74 9-89
					Packaging 3 - 4 - B4B	ST083 DEC 12 2019
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	12 pcs	12/5/19	0.00 0.00		QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	3-89

Part Op 100 - (purchasing)

Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Receive & Inspect for Damage & Mat'l Certs

120 - (QC6- All purchased or subcontracted products) QC6- All purchased or subcontracted products

130 - (Identify as per dwg & Stock Location: _____) Identify as per dwg & Stock Location: _____

140 - (QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4166-1P	Placard, Max Load	12 Ea (1 ea)	100-Purchasing	

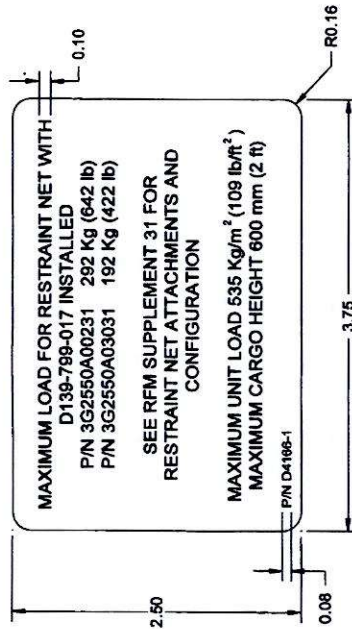
\$233018
exp DATE: 11/19/2020

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4166-1P	12	0	0

Part Specifications
Specifications could not be found.

Plex 11/8/19 7:19 AM Dart.lajeunesse.marie

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 203049 ML5
1971-08



D4166-1 PLACARD, MAX LOAD

RELEASED
R 2015-09-21
ECW/ESSB

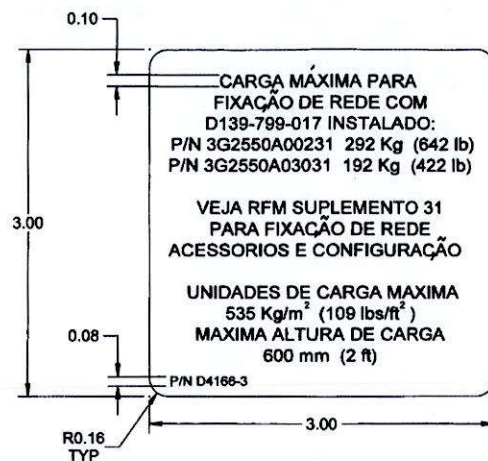
NOTES:
1) MATERIAL: RED LETTERS WITH WHITE BACKGROUND AND ADHESIVE BACK.
MATERIAL: MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR
AVERY JPM #2031

2) FINISH: N/A
3) TOLERANCES: PER DART QSL018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

REV.	DESCRIPTION	VS	DATE
C	REVISE D4166-1/3 (ZN B4-1, B4-2)	VS	15.03.06
B	ADD D4166-3 (PORTUGUESE TRANSLATION OF D4166-1)	RF	12.02.17
A	NEW ISSUE	RF	10.09.16
DESIGN	VS	VS	DATE
DRAWN	VS	VS	DATE
CHECKED	RF	RF	DATE
MFG. APPR.	JLM	JLM	DATE
APPROVED	HS	HS	DATE
DE APPR.	DS	DS	DATE
DATE	15.03.06		

APPROVED

DART AEROSPACE USA, INC.
KENT, WA
DRAWING NO. **D4166**
SHEET 1 OF 2
SCALE
PLACARD, MAX LOAD
DATE 15.03.06
COPYRIGHT © 2015 BY DART AEROSPACE USA, INC.
THIS DOCUMENT IS UNCLASSIFIED AND IS NOT TO BE RELEASED TO THE PUBLIC
WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE USA, INC.



D4166-3 PLACARD, MAX LOAD

RELEASED
2015-09-21

NOTES:

- 1) MATERIAL: RED LETTERS WITH WHITE BACKGROUND AND ADHESIVE BACK.
MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR
AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

APPROVED	DESIGN	VS	DART AEROSPACE USA, INC.	
	DRAWN	VS	KENT, WA	
	CHECKED	RF	DRAWING NO.	REV. C
	MFG. APPR.	JLM	D4166	SHEET 2 OF 2
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	PLACARD, MAX LOAD	NTS
DATE	15.03.06		COPYRIGHT © 2016 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR TRANSMITTED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045043



Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045043

PO Date: 11/8/19

Due Date: 11/20/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

NOV 08 2019

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	203052	D3678-5P	D3678			Placard : AS PER DWG D3678 REV. D	Firmed	-	11/20/19	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
							X12			NOV 19 2019				DP
2	203049	D4166-1P	D4166			Placard, Max Load : AS PER DWG D4166 REV. C	Firmed	-	11/20/19	12 Ea	0 Ea	12 Ea	\$6.6666/Ea	\$80.00
							X12			NOV 19 2019				DP
Grand Total:													\$160.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 11/8/19 10:41 AM Dart.Lavoie.Chantal

Studio SL2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 48893
Date: 11/14/2019
Ship Date:
Page: 1
Re: Order No.

Sold to:**Dart Aerospace Ltd**

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:**Dart Aerospace Ltd**

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.: 825007651RT0001

Quantity	Description	Tax	Base Price	Disc %	Unit Price	Amount
12	D3678-5P.	H	6.6667		6.6667	80.00
12	D4166-1P.	H	6.6667		6.6667	80.00
	PO# HB045043 Attn: Chantal					
	Subtotal:					160.00
	H - HST HST					20.80
RECEIVED NOV 14 2019 DART AEROSPACE LTD.						
Studio SL2 HST: #HST						
Shipped By: Tracking Number:					Total Amount	180.80
Comment: WO26286					Amount Paid	0.00
Sold By:					Amount Owing	180.80

DA
40
9-89

*** CERTIFICATE of CONFORMITY***			
Manufacture: <u>Studio SL2</u>			
Purchase order #:	Packing Slip#	Part #:	Drawing Rev: Serial/Batch:
<u>HB045043</u>	<u>WO#26286</u>		
Description (Part Name): <u>D3678-5P, D4166-1P.</u>			Quantity: <u>12, 12</u>
Certification: We hereby certify that:			PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.			☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.			☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.			☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.			☒
Record Expiry Date of Materials: <u>NOV 14, 20</u>			
Authority: <u>3m</u>			
Approval:		Date: (yyyy/mm/dd)	
<u>Valerie Yang</u>		<u>2019/11/14</u>	
Signature:		Title:	
<u>Val</u>		<u>Office Admin.</u>	

DA:
40
9-89